



CRETESTONE

STONEFIX AAC BLOCK

(Block Jointing Mortar)

Description

AAC Block Adhesive is a factory prepared blend of carefully selected raw materials, Portland cement and graded aggregates and polymers. Designed for use with water to produce high strength thixotropic mortar, for laying Aerated Light weight concrete, Fly ash bricks, cement hollow blocks, Cellular concrete blocks or smoothing over the block work surface in layers of up to 12mm thickness, that meet and exceed the requirements of National and International Standards.

Application

For interior and exterior use for preparing thin bed adhesive for AAC, ALC and cellular concrete blocks.

Advantages

- High Strength
- No curing required after block work is done.
- Flexible, shock & impact resistant
- Improved adhesion between two blocks
- improved bond strength, compressive & tensile strength
- Thin jointing with high adhesion to contribute to load bearing capacity of masonry
- easy to use
- Long working time
- Fast & economical

Suitable Substrates

- Concrete Blocks
- Cement Mortar Blocks/Bricks
- Concrete hollow blocks
- Aerated Light weight blocks
- Cellular concrete blocks
- Fly Ash Bricks

Packing

20 Kg bag

Color

Grey

CRETESTONE PRIVATE LIMITED



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Coverage

Coverage is based on smoothness and evenness of the substrate, size of blocks used and the thickness of mortar used. A general guide line for coverage of mortar is given when used with 30% Water is added to powder The following is the coverage table for wall area in Square feet that can be constructed using AAC Blocks of size 600mm X 200mm X 100mm

Thickness	Coverage for 50 Kg bag	Coverage for 20 Kg Bag
2 mm	300 sft	120 sft
3 mm	200 sft	80 sft
4 mm	150 sft	60 sft
5 mm	120 sft	48 sft
6 mm	100 sft	40 sft

NOTE: Coverage depends on the substrate evenness and the thickness at which the AAC Block adhesive is applied.

Limitations

Adhesives/mastics, mortars and grouts for ceramic tile, pavers, brick and stone are not replacements for waterproof membranes. When a waterproof membrane is required, use a CRETOPROOF Waterproof Membrane

Cautions

- During cold weather, protect finished work from use until fully cured.
- Contains Portland cement & silica sand. May irritate eyes & skin. Avoid contact with eyes or prolonged contact with skin. In case of contact, flush thoroughly with water.
- Do not take internally. Silica sand may cause cancer or serious lung problems. Avoid breathing dust. Wear a respirator in dusty areas.
- Keep out of reach of children

Technical Data

Applicable Standard

Conforms to ANSI A118.1 & ANSI A118.4-1999

Performance Properties

AAC BLOCK ADHESIVE mixed with water

Test	Results
Compressive strength	>5 MPa
Flexural Strength	>3 MPa
Tensile Adhesion strength	>1MPa

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Working Properties

AAC BLOCK ADHESIVE mixed with water (700F (210C))

Pot Life	1 Hour
Open Time	30 Minutes
Time to Plaster	24 hours
Time to full dry hard	14 Days
Wet Density	1750 kg/m ³

Specifications are subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions

Installation

All surfaces should be between 40 OF (40C) and 900F (320C) and structurally sound, clean and free of all dirt, oil, grease, concrete sealers or curing compounds. Rough or uneven concrete surfaces should be made smooth with underlayment to provide a wood float (or better) finish. Installation may be made on a damp surface. All slabs must be plumb and true to within ¼" (6mm) in 10 ft (3m).

Mixing

Use approx. 20kg of AAC Block Adhesive thin bed mortar with Approx. 6 ltrs of potable water. Take water in the container and slowly add the powder into the water while mixing by hand or slow speed mixing machine. Mix for 3 to 5 minutes till a smooth thixotropic mix without lumps is obtained.

Application

1) Thin Bed Mortar For Laying Blocks

Before placing mortar, ensure the block work to be dry and surfaces cleaned properly. Place the mixed mortar on the block work in thin layers of 2 to 3 mm (or as required by engineers at site) using trowel and place the next layer of blocks on the mortar. Keep joints between the blocks as required by the site engineers and fill the joints with the mixed mortar, using a trowel. Check the plumb of the wall while laying the blocks to keep the walls perfectly vertical to the plumb.

2) Smoothing over the block work

Before placing mixed mortar, apply a bonding layer of 1 to 2mm thick AAC Block Adhesive mortar using a trowel pressing down on the block work. Then apply AAC Block Adhesive at a thickness of 8 to 10mm and smoothen using a sponge or rubber / wooden float.

3) As Adhesive to install tiles

AAC Block Adhesive can be used as a thin-set adhesive to install tiles/stones on AAC Block/Fly ash rick walls. Use a suitable notch trowel to achieve desired thickness of adhesive for installation of tiles /stones on the wall

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Plaster

Plumb, square and true concrete block wall can be finished with the applications of Special polymer plaster from CRETESTONE. Plasters made with site mix may slump and powder due to water absorption of the block work.

Availability & Price

Clean tools and containers with water while mortar is fresh.

Storage

Store under cover, out of direct sunlight and protect from extremes of temperature. Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging.

Disclaimer

Whilst any information contained herein is true, accurate and represents our best knowledge and experience, no warranty is given or implied with any recommendations made by us, our representatives or distributors, as the conditions of use and the competence of any labour involved in the application are beyond our control.

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